

BRANDING DETAILS ON WHEEL AND AXLE

**STAMPING PARTICULARS**

WHEEL/WHEEL CENTRE AND AXLE DETAILS	
1	INDIVIDUAL SERIAL No.
2	MANUFACTURER'S CODE
3	YEAR OF MANUFACTURE
4	CONTRACT No.
5	IR FOR RAILWAY INITIAL
6	DRAWING No.
7	W FOR RIM QUENCHING
8	W FOR ENTIRE WHEEL QUENCHING
9	INSPECTOR'S APPROVAL STAMP
10	W OR B TO INDICATE THE CLASS OF CAST STEEL WHEELS
ASSEMBLY DETAILS	
11	MANUFACTURER'S / WORKSHOP'S CODE
12	MONTH AND YEAR OF ASSEMBLY
13	PRESSING OR PRESSURE IN TONNES

  

PCD OF STAMPING OF DIFFERENT WHEELS		
TYPE OF WHEEL	PCD OF STAMPING ON RIM	
COACHING W TAC3-2-301 T-2-622 W M L-1660	788 mm	
	788 mm	
	788 mm	
WAGON W M L-4764 W M L-4771 W D-89025/S-5 W D-89025/S-9	870 mm	
	780 mm	
	830 mm	
	980 mm	
CONTAINER FLAT CONTR-9404-613	755 mm	

  

SUPERSEDED BY :	
SUPERSEDES :	
SCALE	P
<b>Z</b>	C G.V. RAMAN
	D PRINT & SIGNATURE
	T
	J.S.
B.G.	R.D.S.O. (C)

  

BRANDING DETAILS ON WHEEL & AXLE				
SKETCH -92114				

  

**NOTE :**

1. **WHEEL DETAILS** TO BE HOT/COLD STAMPED OR MARKED BY ELECTRIC ETCHING IN 10 mm LETTERS ON OUTER FACE OF THE RIM OF ROUGH TURNED OR FINISH TURNED WHEELS.
2. **WHEELS CENTRE DETAILS** TO BE COLD STAMPED OR MARKED BY ELECTRIC ETCHING IN 10 mm LETTERS AT THE HATCHED LOCATIONS ON OUTER FACE OF THE HUB.
3. **AXLE DETAILS** 1. TO BE STAMPED COLD OR MARKED BY ELECTRIC ETCHING ON BOTH ENDS IN 5 mm LETTERS IN CASE OF ROUGH TURNED OR FINISHED AXLES.  
2. TO BE STAMPED IN 10 mm LETTERS IN CASE AXLES ARE SUPPLIED IN AS FORGED CONDITION.
4. **ASSEMBLY DETAILS** TO BE STAMPED COLD OR MARKED BY ELECTRIC ETCHING IN 10 mm LETTERS ON THE OUTER FACE OF THE WHEEL / WHEEL CENTRE HUB.
5. **IT IS MANDATORY TO STAMP THE RESPECTIVE MARKINGS AT THE LOCATIONS INDICATED ABOVE**

  

"यह (आरेख) अनुसंधान अधिकृत एवं मानक संगठन (रेल मंत्रालय) लखनऊ-226011 भारत (C) की संपत्ति है और पूर्व लिखित अनुमति के बिना इसका आंशिक या पूर्ण रूप से प्रयोग वर्जित है।"

①	---	CD / 7 / 99	DRAWING REVISED	8 / 99
②	---	CD / 8 / 97	DRAWING REVISED	9 / 97
ALT.	ITEM	AUTHY.	DESCRIPTION	DATE